| Discipline : MECHANICAL ENGG. | Semester: 6 TH | Name of The Teaching Faculty : Er.RABINDRA DASH |
|-------------------------------------|--------------------------------|--|
| Subject | No Of Days/Week Class Allotted | Semester From: 16.01.2024 To 26.04.2024 |
| AMP | 05 | No. Of Wooks : 15 |
| | | No. Of Weeks: 15 |
| WEEKS | CLASS DAY | THEORY |
| 16.01.2024 | 1 st | Introduction to Modern Machining Processes |
| то | 2 nd | Introduction – comparison with traditional machining |
| 20.01.2024 | 3 rd | principle of Ultrasonic Machining, Description of equipment |
| | 4 th | Applications of Ultrasonic Machining, |
| 22.01.2024 | 1 st | NETAJI SUBASH CHANDRA BOSE JAYANTI |
| то | 2 nd | Electric Discharge Machining: Principle, Description of equipment |
| 27.01.2024 | 3 rd | Dielectric fluid, Process parameters |
| | 4 th | REPUBLIC DAY |
| | 5 th | Output characteristics, Applications of Electric Discharge Machining |
| 29.01.2024 | 1 st | Wire cut EDM definition, Principle of Wire cut EDM |
| то | 2 nd | Description of equipment, controlling parameters; applications |
| 03.02.2024 | 3 rd | Introduction to Abrasive Jet Machining, Principle of Abrasive Jet Mac |
| | 4 th | description of equipment, Material removal rate |
| | 5 th | Application of Abrasive Jet Machining, Laser Beam Machining: princip |
| 05.02.2024 | 1 st | description of equipment, Material removal rate |
| то | 2 nd | Application of Abrasive Jet Machining |
| 10.02.2024 | 3 rd | Electro Chemical Machining definition |
| | 4 th | Principle of Electro Chemical Machining |
| | 5 th | description of equipment Electro Chemical Machining |
| 12.02.2024TO | 1 st | Material removal rate of Electro Chemical Machining |
| 17.02.2024 | 2 nd | Application of Electro Chemical Machining |
| | 3 rd | Plasma Arc Machining definition |
| | 4 th | Principle of Plasma Arc Machining |
| | 5 th | description of equipment of Plasma Arc Machining |
| 19.02.2024 | 1 st | Material removal rate |
| то | 2 nd | Process parameters, performance characterization |
| 24.02.2024 | 3 rd | Applications of Plasma Arc Machining |
| | 4 th | Electron Beam Machining introduction, principle. |
| | 5 th | description of equipment, Material removal rate |
| 26.02.2024 | 1 st | Process parameters of Electron Beam Machining, |
| TO | 2 nd | performance characterization, Applications of Electron Beam Machin |
| 02.03.2024 | 3 rd | Plastic Processing definition, Processing of plastics |
| 02.03.2024 | 4 th | Moulding processes, Injection moulding |
| | 5 th | Injection moulding, Compression moulding, Transfer moulding |
| 04.03.2024 | 1 st | Extruding, Casting, Calendering |
| TO | 2 nd | PANCHAYAT RAJ DIVAS |
| 09.03.2024 | 3 rd | |
| 09.03.2024 | 4 th | Fabrication methods, Fabrication methods, Sheet forming |
| | 5 th | MAHA SIVARATRI |
| | 1 st | Blow moulding, Laminating plastics (sheets, rods & tubes), Reinforcing |
| 11 02 2024 | 2 nd | Applications of Plastics |
| 11.03.2024 | | Additive Manufacturing Process introduction |

| ТО | 3 rd | Need for Additive Manufacturing |
|------------|-----------------|---|
| 16.03.2024 | 4 th | Fundamentals of Additive Manufacturing, AM Process Chain |
| | 5 th | Advantages and Limitations of AM, Commonly used Terms |
| 18.03.2024 | 1 st | Classification of AM process |
| то | 2 nd | Fundamental Automated Processes, Distinction between AM and CN |
| 23.03.2024 | | other related technologies. |
| | 3 rd | Application – Application in Design, Aerospace Industry |
| | 4 th | Automotive Industry, Jewelry Industry, Arts and Architecture |
| | 5 th | RP Medical and Bioengineering Applications |
| 25.03.2024 | 1 st | DOLO PURNIMA |
| то | 2 nd | HOLI |
| 30.03.2024 | 3 rd | Web Based Rapid Prototyping Systems |
| | 4 th | GOOD FRIDAY |
| | 5 th | Concept of Flexible manufacturing process |
| 01.04.2024 | 1 st | UTKAL DIVAS |
| то | 2 nd | concurrent engineering |
| 06.04.2024 | 3 rd | production tools like capstan and turret lathes |
| | 4 th | rapid prototyping processes. |
| | 5 th | Special Purpose Machines (SPM) introduction |
| 08.04.2024 | 1 st | Concept, General elements of SPM, |
| то | 2 nd | Productivity improvement by SPM |
| 13.04.2024 | 3 rd | ID UL FITRE |
| | 4 th | Principles of SPM design. |
| | 5 th | Maintenance of Machine Tools introduction |
| 15.04.2024 | 1 st | Types of maintenance |
| ТО | 2 nd | Repair cycle analysis |
| 20.04.2024 | 3 rd | Repair complexity |
| | 4 th | Maintenance manual |
| | 5 th | Maintenance records |
| 22.04.2024 | 1 st | Housekeeping. Introduction to Total Productive Maintenance (TPM). |
| то | 2 nd | Revision |
| 27.04.2024 | 3 rd | Previous year short question discussion |
| | 4 th | Previous year long question discussion . |
| | | CLOSING OF ATTENDANCE |
| | | |

